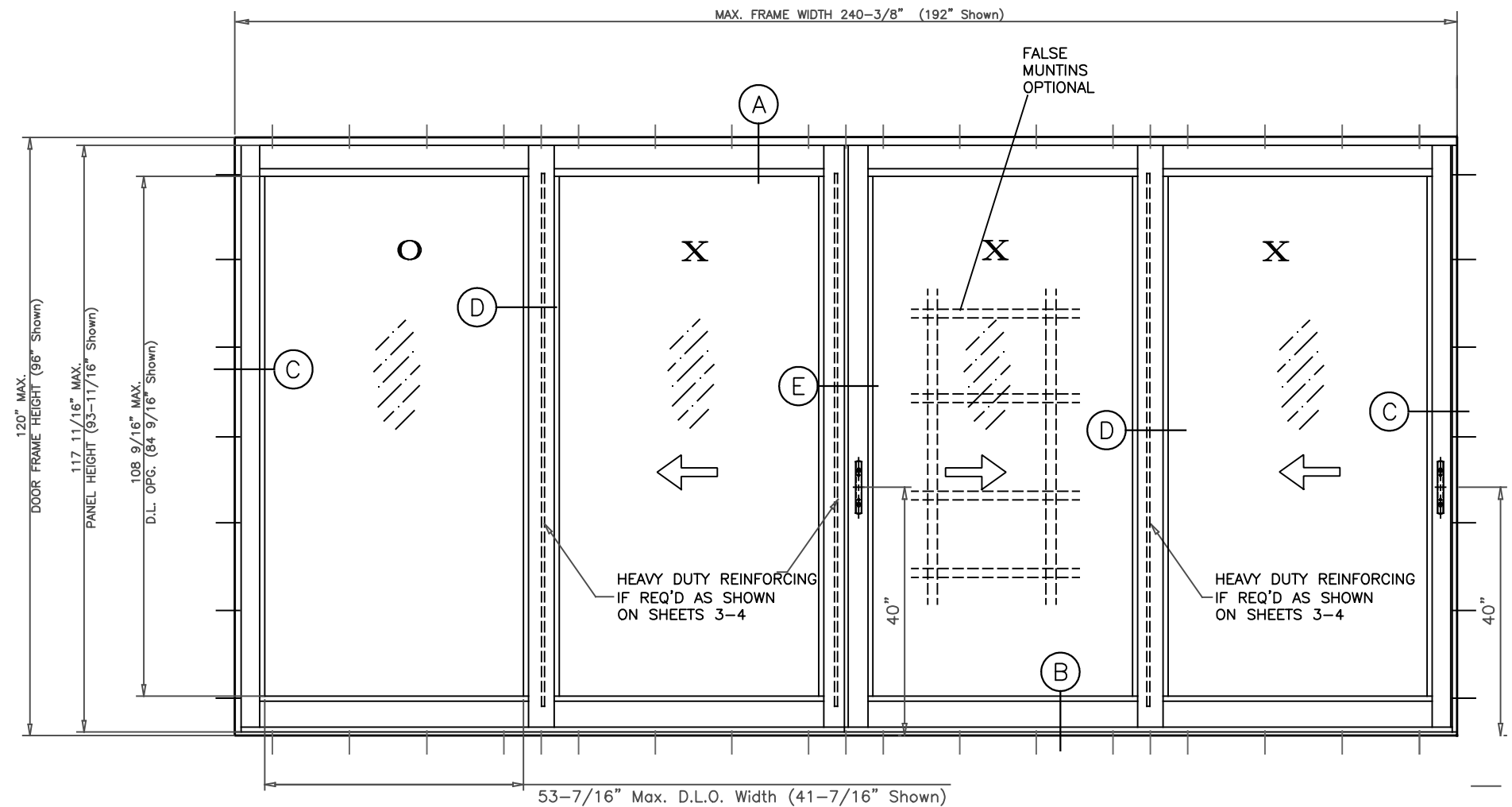
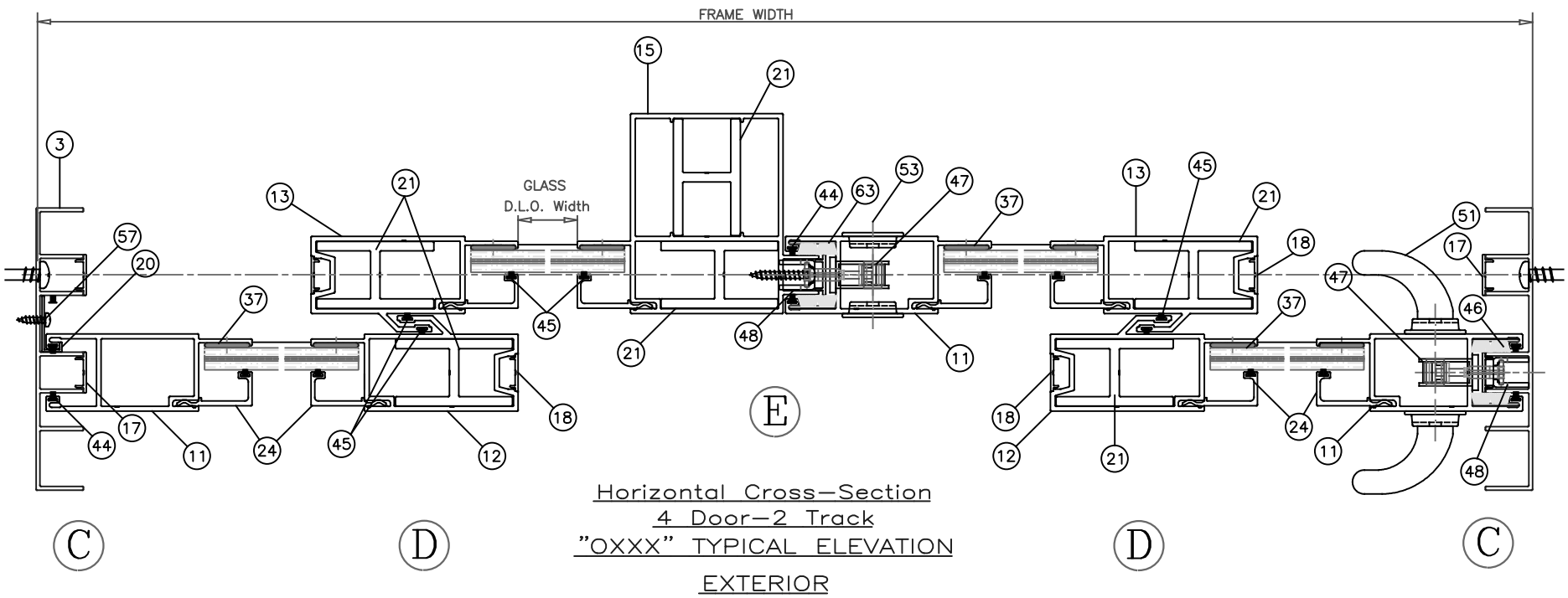


SERIES: SGD-7800
IMPACT SLIDING GLASS DOOR



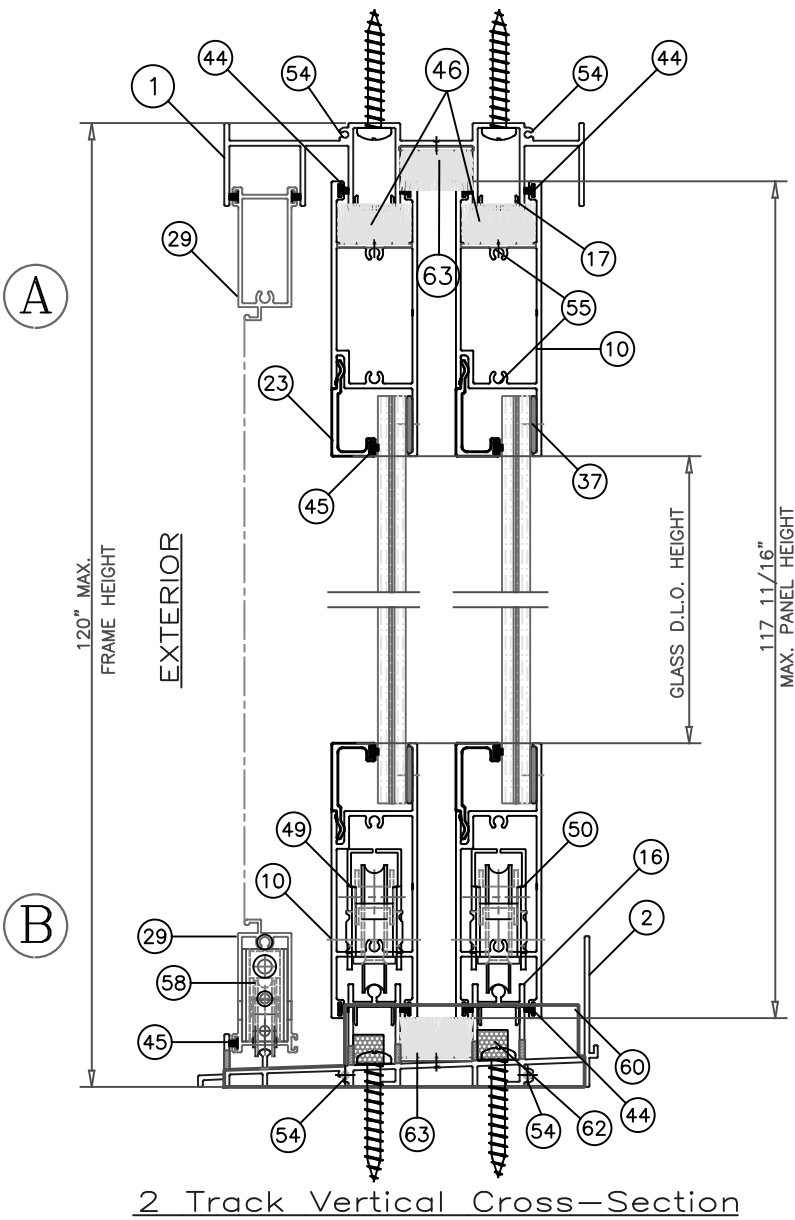
4 DOOR — TWO TRACK
"OXXX" TYPICAL ELEVATION
EXTERIOR



Horizontal Cross-Section
4 Door-2 Track
"OXXX" TYPICAL ELEVATION
EXTERIOR

General Notes:

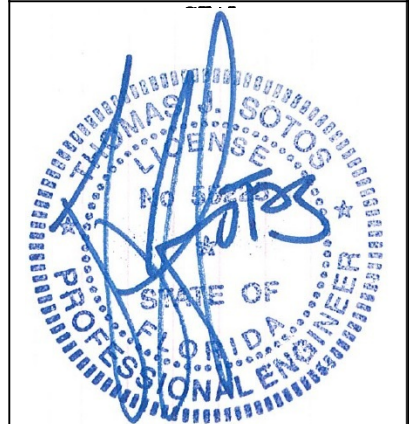
- 1.) THIS DOOR SYSTEM IS DESIGNED AND TESTED TO COMPLY WITH THE REQUIREMENTS OF THE 2026 FLORIDA BUILDING CODE INCLUDING HIGH VELOCITY HURRICANE ZONE VELOCITY (HVHZ) AND ASTM 1300. THIS PRODUCT IS IMPACT RESISTANT. (SHUTTERS ARE NOT REQUIRED)
- 2.) WOOD BUCKS SHALL BE INSTALLED AND ANCHORED SO THAT THE BUILDING RESISTS THE SUPERIMPOSED LOADS IN ACCORDANCE WITH THE REQUIREMENTS OF 2026 F.B.C. & TO BE REVIEWED BY BUILDING OFFICIAL.
- 3.) ANCHORS SHOWN ON THIS SHEET ARE AS PER TEST UNITS. ANCHORS ON ALL DOOR SIZES ARE NOT TO EXCEED MAXIMUM SPACINGS ON CENTER (O.C.) AS SHOWN ON SHEETS 5-9.
- 4.) ANCHORS ARE SUBJECT TO THE REQUIREMENTS OF FBC 2026 SECTION 1711 "CORROSION RESISTANCE - SALTWATER ENVIRONMENT" OR SECTION R332 OF THE RESIDENTIAL CODE WHEN THE PRODUCT IS TO BE INSTALLED WITHIN 3000 FEET OF A SALTWATER COASTLINE.
- 5.) ANCHOR CONDITIONS NOT DESCRIBED IN THESE DRAWINGS ARE TO BE ENGINEERED ON A SITE SPECIFIC BASIS, UNDER A SEPARATE APPROVAL AND TO BE REVIEWED BY BUILDING OFFICIAL.
- 6.) DOORS ARE QUALIFIED FOR USE WITH H.S. LAMINATED AND LAMINATED INSULATED GLASS TYPES TABULATED ON SHEETS 3-4.
- 7.) FOR OPTIONAL FRAME INSTALLATION DETAILS SEE SHEET 5.
- 8.) FALSE COLONIAL MUNTINS ARE OPTIONAL AND TO BE APPLIED W/ SILICONE.
- 9.) WOOD BUCKS IN CONTACT WITH CONCRETE MUST BE PRESSURE TREATED AND ANCHORED (BY OTHERS), PRIOR TO DOOR INSTALLATION. WOOD BUCKS TO BE ANCHORED IN COMPLIANCE WITH THE 2023 FBC
- 10.) APPROVAL APPLIES TO TWO, THREE, AND FOUR TRACK DOORS WITH FIXED AND/OR MOVING PANELS WITH OR WITHOUT (LH-RH) POCKETS. APPROVED CONFIGURATIONS ARE SHOWN ON SHEET 2.
- 11.) MULLING DOORS WITH OTHER TYPES OF MIAMI-DADE COUNTY APPROVED PRODUCTS USING A MIAMI-DADE COUNTY APPROVED MULLION IN BETWEEN ARE ACCEPTABLE BUT THE LOWEST DESIGN PRESSURE FROM THE DOORS, MULLION, OR ADJOINED PRODUCT, WILL APPLY TO THE ENTIRE MULLED SYSTEM.
- 12.) FOR METAL ATTACHMENT DETAILS & NOTES SEE SHEET 5.
- 13.) ALL METAL/STEEL IN CONTACT WITH ALUMINUM OR OTHER DISSIMILAR MATERIALS TO BE PAINTED OR PLATED AND SHALL MEET THE 2026 FLORIDA BLDG. CODE.



CWS
1900 SW 44TH AVE.
OCALA, FLORIDA 34474
WWW.CWS.CC

SGD-7800 ALUMINUM IMPACT SLIDING GLASS DOOR (L.M.I.)				
NO.	DESCRIPTION	BY	DATE	REVISIONS
A				

THOMAS J. SOTOS
PROFESSIONAL ENGINEER
FL LIC. # 55225



DATE 7/16/2026
SHEET DESCRIPTION:
GENERAL NOTES AND 2
TRACK DOOR CONFIGURATION

DRAWN BY: T. J. Sotos	DATE: 7/16/2026
REV. BY:	DATE:
DWG #: CWS-1230	REV #:
SCALE: AS NOTED	SHEET 1 OF 12

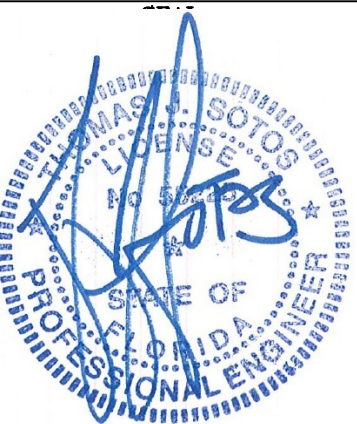


1900 SW 44TH AVE.
OCALA, FLORIDA 34474
WWW.CWS.CC

SGD-7800
ALUMINUM IMPACT SLIDING
GLASS DOOR (L.M.I.)

[illegible]

THOMAS J. SOTOS
PROFESSIONAL ENGINEER
FL LIC. # 55225

DATE 7/16/2026

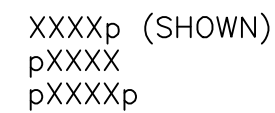
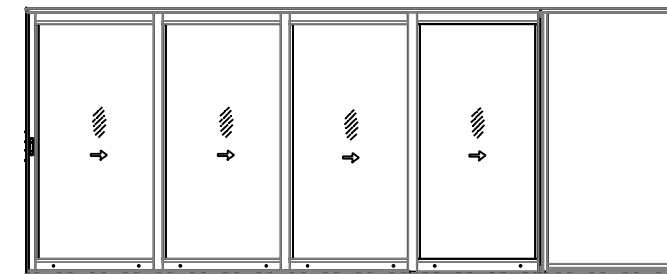
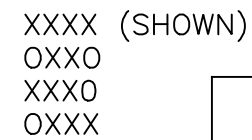
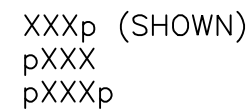
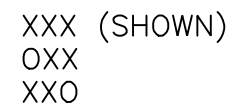
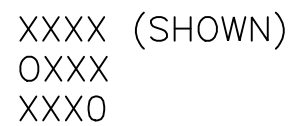
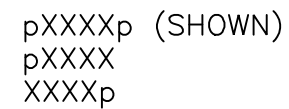
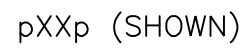
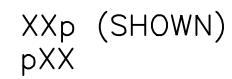
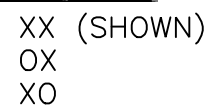
SHEET DESCRIPTION:
APPROVED CONFIGURATIONS

DRAWN BY: T. J. Sotos	DATE: 7/16/2026
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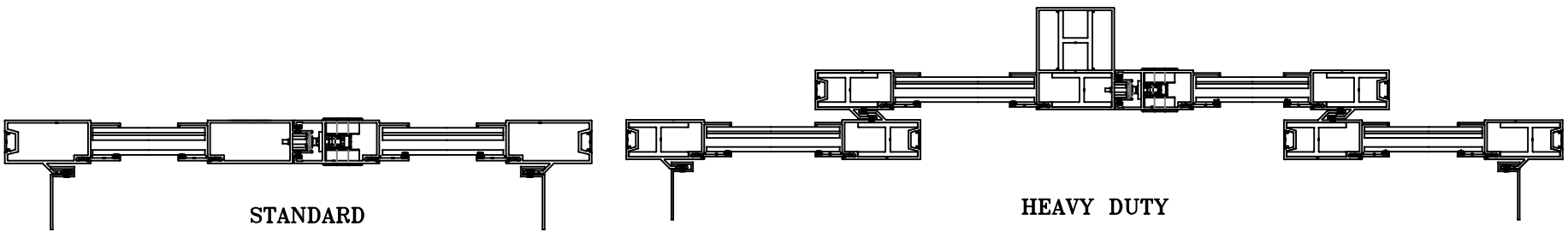
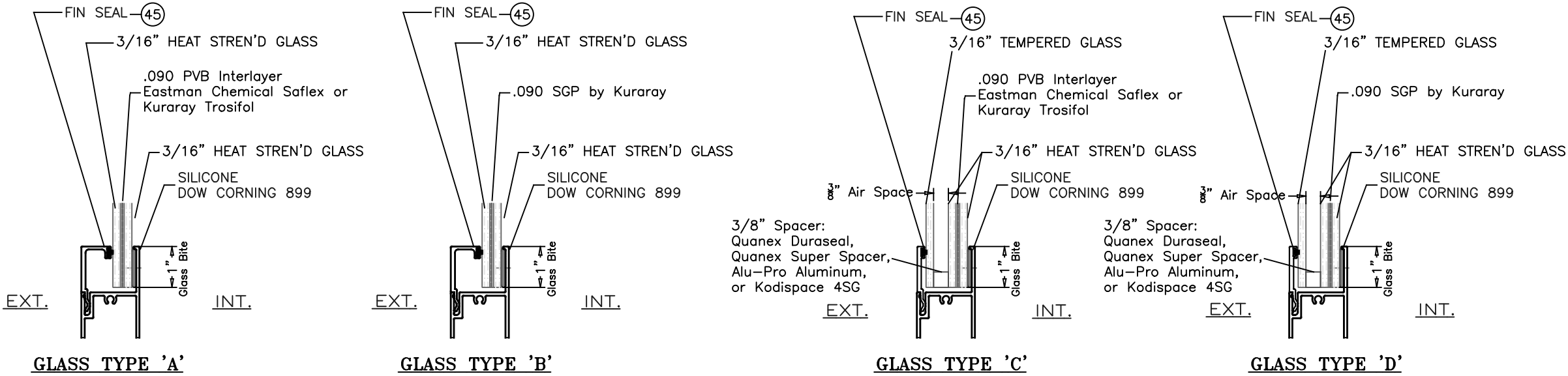
REV. BY:	DATE:
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DWG #:	REV #:
CWS-1230	

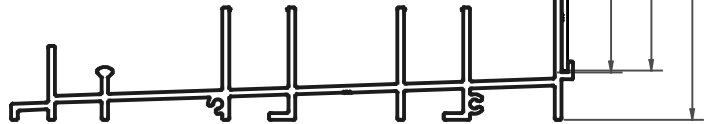
SCALE: AS NOTED	SHEET 2 OF 12
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GLASS AS INDICATED IN THIS APPROVAL IS SGCC CERTIFIED TO ANSI Z97.1 AND CPSC 16 CFR 1201, TO BE FIELD VERIFIED BY PERMANENT ETCHING MARK ON EACH GLASS LITE

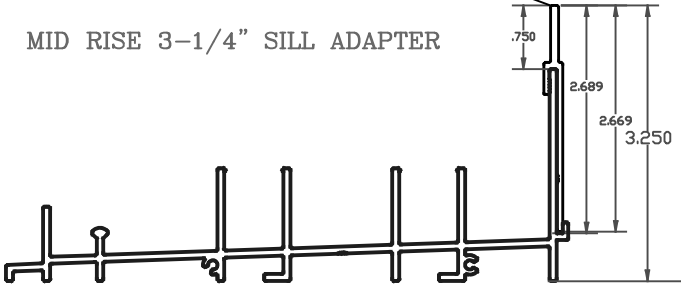


HIGH RISE 4" SILL ADAPTER



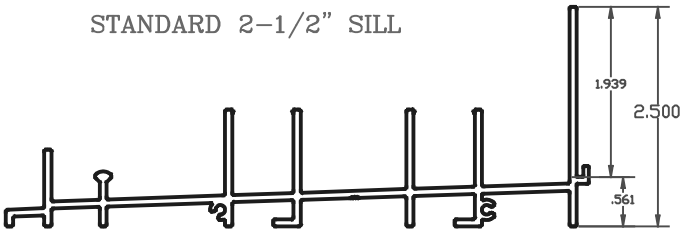
FOR 4" SILL HEIGHT (+) LOADS ARE 90.0 PSF.

MID RISE 3-1/4" SILL ADAPTER



**FOR 3-1/4" SILL HEIGHT LIMIT (+) LOADS TO 60.0 PSF.

STANDARD 2-1/2" SILL



**FOR 2-1/2" SILL HEIGHT LIMIT (+) LOADS TO 33.3 PSF.

ASTRAGAL CONFIGURATION DESIGN PRESSURES (PSF)*													
EXTERIOR (+) LOADS SHOWN BELOW ARE FOR DOORS WITH SILL HEIGHTS AS NOTED													
		STANDARD DOOR - 3-1/4" SILL				HEAVY DUTY DOOR (3-1/4" SILL-GLASS A & C) (4" SILL-GLASS B & D)							
		CLUSTER OF 4 ANCHORS AT STILE ENDS.				CLUSTER OF 6 ANCHORS AT STILE ENDS.							
AVERAGE PANEL WIDTH* (IN.)	HEIGHT (IN.)	GLASS TYPE 'A'		GLASS TYPE 'C'		GLASS TYPE 'A'		GLASS TYPE 'B'		GLASS TYPE 'C'		GLASS TYPE 'D'	
		EXT. (+)	INT. (-)	EXT. (+)	INT. (-)	EXT. (+)	INT. (-)	EXT. (+)	INT. (-)	EXT. (+)	INT. (-)	EXT. (+)	INT. (-)
30	96	60.0	61.0	60.0	61.0	60.0	75.0	90.0	90.0	60.0	75.0	90.0	90.0
36		60.0	61.0	60.0	61.0	60.0	75.0	90.0	90.0	60.0	75.0	90.0	90.0
42		60.0	61.0	60.0	61.0	60.0	75.0	90.0	90.0	60.0	75.0	90.0	90.0
48		60.0	61.0	60.0	61.0	60.0	75.0	90.0	90.0	60.0	75.0	90.0	90.0
54		60.0	61.0	60.0	61.0	60.0	75.0	90.0	90.0	60.0	75.0	90.0	90.0
60		51.0	51.0	51.0	51.0	60.0	75.0	90.0	90.0	60.0	75.0	90.0	90.0
30	120					60.0	66.0			60.0	66.0		
36						60.0	66.0			60.0	66.0		
42						60.0	66.0			60.0	66.0		
48						60.0	66.0			60.0	66.0		

*AVERAGE PANEL WIDTH = DOOR WIDTH / NUMBER OF PANELS.

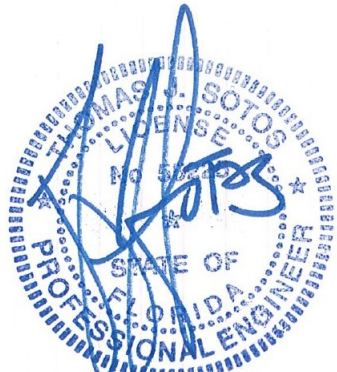


1900 SW 44TH AVE.
OCALA, FLORIDA 34474
WWW.CWS.CC

SGD-7800
ALUMINUM IMPACT SLIDING
GLASS DOOR (L.M.I.)

NO.	DESCRIPTION:	BY:	DATE:	REVISIONS
A				

THOMAS J. SOTOS
PROFESSIONAL ENGINEER
FL LIC. # 55225
SEAL



DATE 7/16/2026

SHEET DESCRIPTION:
GLAZING DETAILS,
REINFORCING OPTIONS, SILL
OPTIONS & DESIGN
PRESSURES

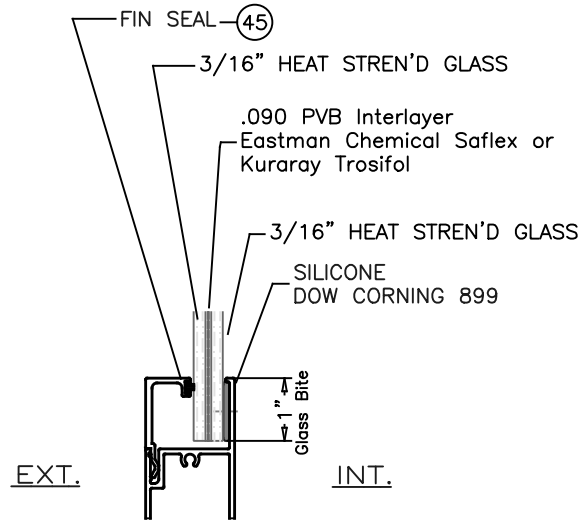
DRAWN BY: T. J. Sotos
DATE: 7/16/2026

REV. BY: DATE:

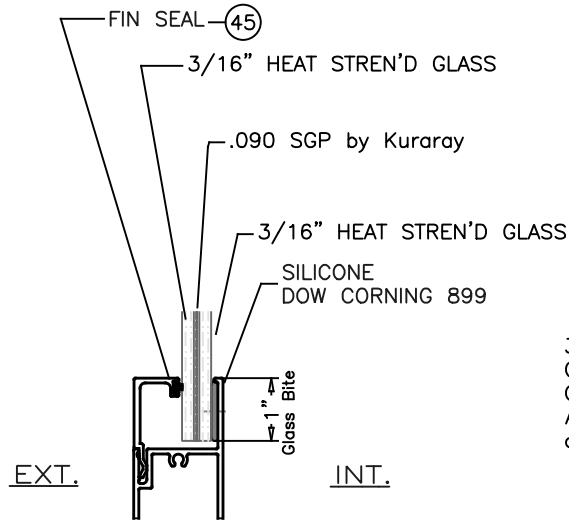
DWG #: CWS-1230
REV #:

SCALE: AS NOTED
SHEET 3 OF 12

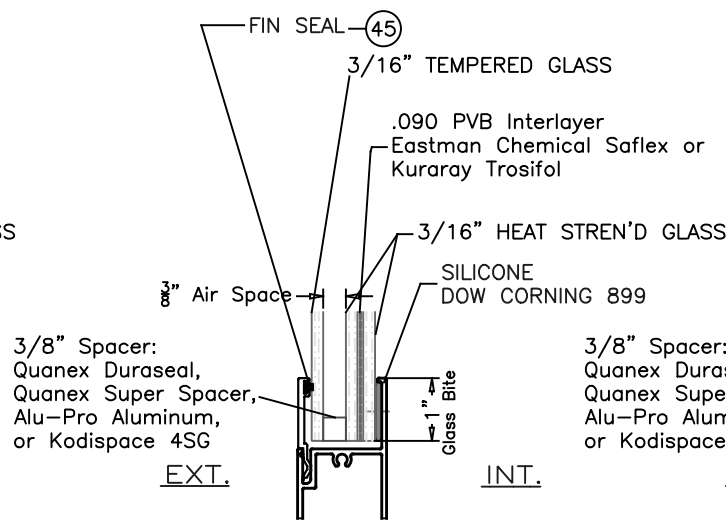
GLASS AS INDICATED IN THIS APPROVAL IS SGCC CERTIFIED TO ANSI Z97.1 AND CPSC 16 CFR 1201, TO BE FIELD VERIFIED BY PERMANENT ETCHING MARK ON EACH GLASS LITE



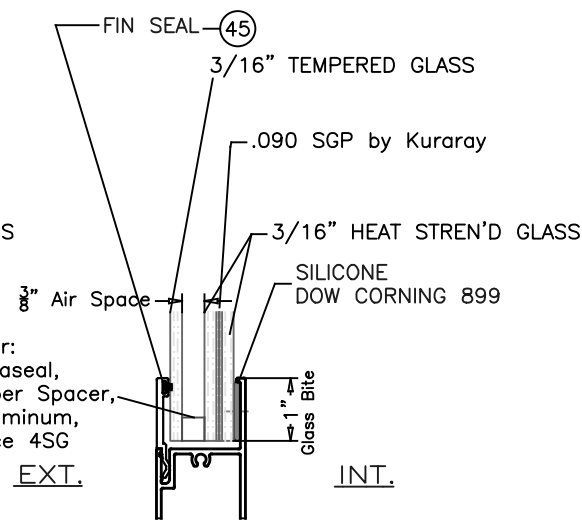
GLASS TYPE 'A'



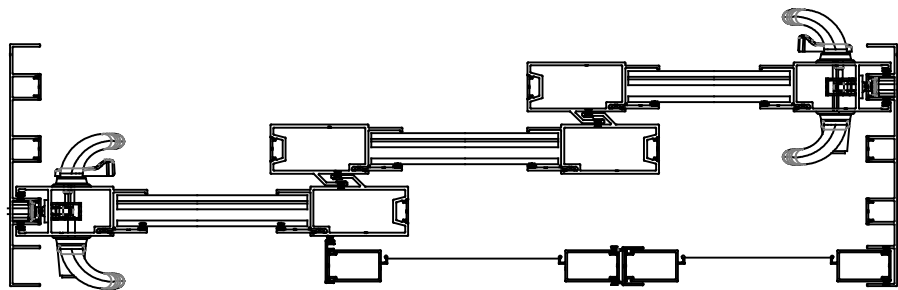
GLASS TYPE 'B'



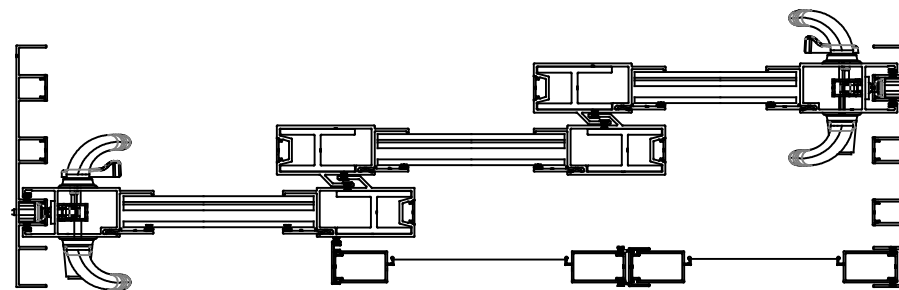
GLASS TYPE 'C'



GLASS TYPE 'D'



STANDARD



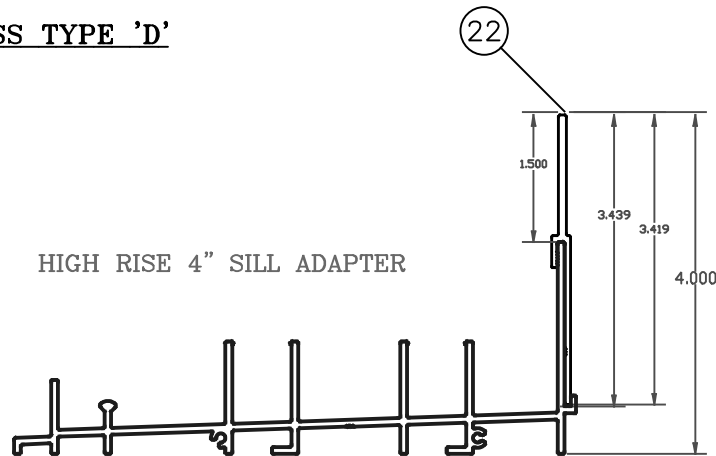
HEAVY DUTY

INTERLOCK CONFIGURATION DESIGN PRESSURES (PSF)*

EXTERIOR (+) LOADS SHOWN BELOW ARE FOR DOORS WITH SILL HEIGHTS AS NOTED

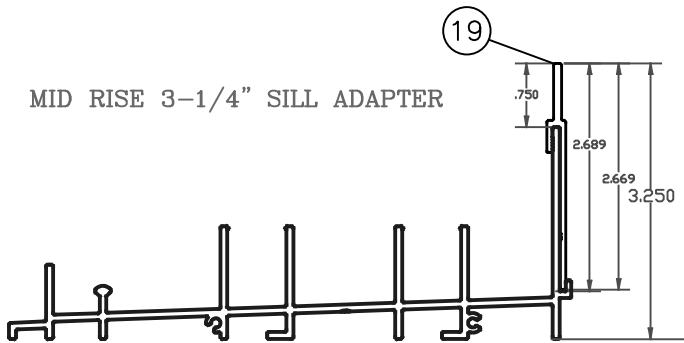
		STANDARD DOOR - 3-1/4" SILL				HEAVY DUTY DOOR (3-1/4" SILL-GLASS A & C) (4" SILL-GLASS B & D)							
		CLUSTER OF 4 ANCHORS AT STILE ENDS.				CLUSTER OF 6 ANCHORS AT STILE ENDS.							
AVERAGE PANEL WIDTH* (IN.)	HEIGHT (IN.)	GLASS TYPE 'A'		GLASS TYPE 'C'		GLASS TYPE 'A'		GLASS TYPE 'B'		GLASS TYPE 'C'		GLASS TYPE 'D'	
		EXT. (+)	INT. (-)	EXT. (+)	INT. (-)	EXT. (+)	INT. (-)	EXT. (+)	INT. (-)	EXT. (+)	INT. (-)	EXT. (+)	INT. (-)
30	96	60.0	70.0	60.0	70.0	60.0	75.0	90.0	90.0	60.0	75.0	90.0	90.0
36		60.0	70.0	60.0	70.0	60.0	75.0	90.0	90.0	60.0	75.0	90.0	90.0
42		60.0	70.0	60.0	70.0	60.0	75.0	90.0	90.0	60.0	75.0	90.0	90.0
48		60.0	70.0	60.0	70.0	60.0	75.0	90.0	90.0	60.0	75.0	90.0	90.0
54		60.0	60.0	60.0	60.0	60.0	75.0	90.0	90.0	60.0	75.0	90.0	90.0
60		60.0	60.0	60.0	60.0	60.0	75.0	90.0	90.0	60.0	75.0	90.0	90.0
30	120					60.0	60.0			60.0	60.0		
36						60.0	60.0			60.0	60.0		
42						60.0	60.0			60.0	60.0		
48						60.0	60.0			60.0	60.0		

*AVERAGE PANEL WIDTH = DOOR WIDTH / NUMBER OF PANELS.



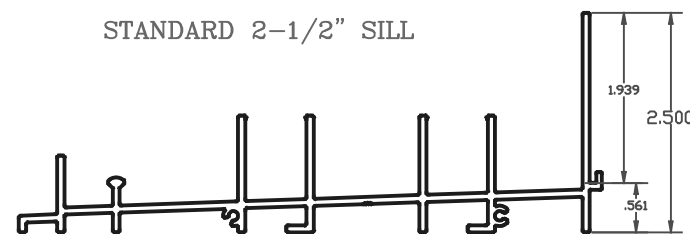
HIGH RISE 4" SILL ADAPTER

FOR 4" SILL HEIGHT (+) LOADS ARE 90.0 PSF.



MID RISE 3-1/4" SILL ADAPTER

**FOR 3-1/4" SILL HEIGHT LIMIT (+) LOADS TO 60.0 PSF.



STANDARD 2-1/2" SILL

**FOR 2-1/2" SILL HEIGHT LIMIT (+) LOADS TO 33.3 PSF.



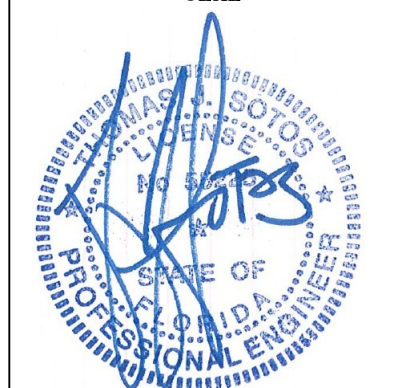
1900 SW 44TH AVE.
OCALA, FLORIDA 34474
WWW.CWS.CC

SGD-7800 ALUMINUM IMPACT SLIDING GLASS DOOR (L.M.I.)

NO.	DESCRIPTION	BY	DATE	REVISIONS
A				

THOMAS J. SOTOS
PROFESSIONAL ENGINEER
FL LIC. # 55225

SEAL



7/16/2026
DATE

SHEET DESCRIPTION:
GLAZING DETAILS,
REINFORCING OPTIONS, SILL
OPTIONS & DESIGN
PRESSURES

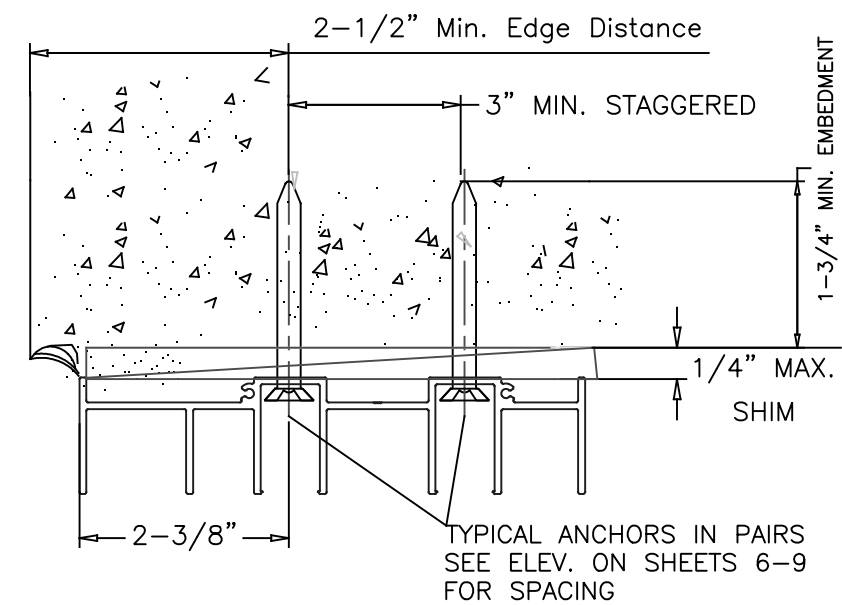
DRAWN BY: T. J. Sotos
DATE: 7/16/2026

REV. BY: DATE:

DWG #: CWS-1230
REV. #:

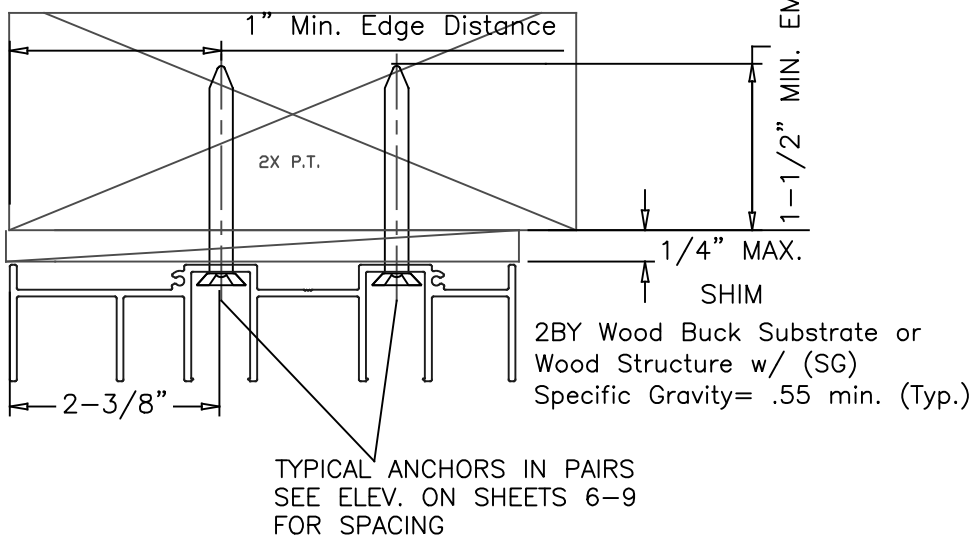
SCALE: AS NOTED
SHEET 4 OF 12

CONCRETE OR BLOCK SUBSTRATE

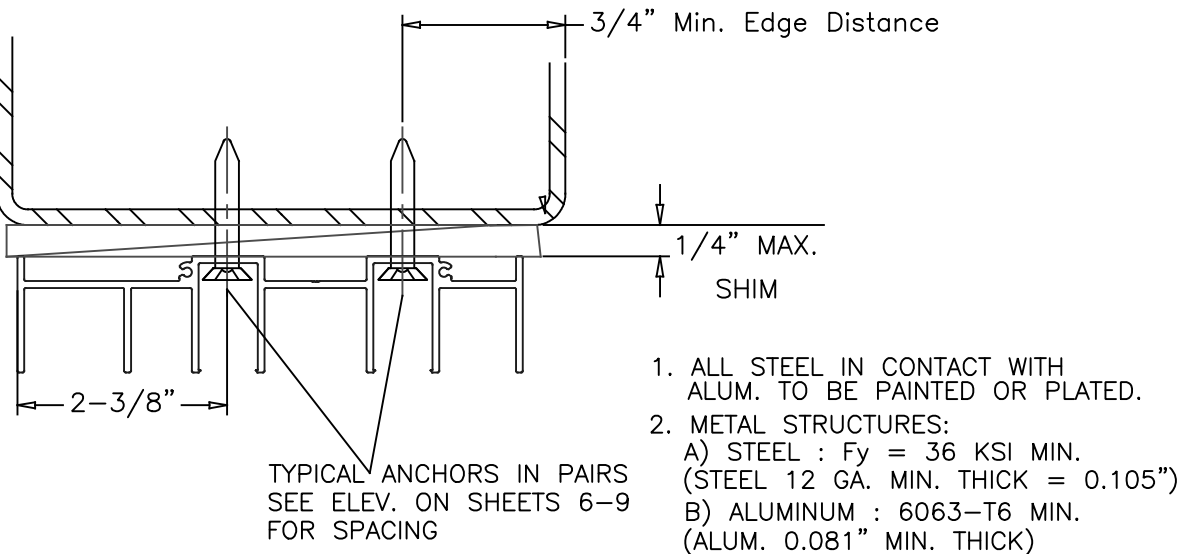


WOOD BUCKS AND METAL STRUCTURES NOT BY CWS MUST SUPPORT LOADS IMPOSED BY GLAZING SYSTEM AND TRANSFER THEM TO THE BUILDING STRUCTURE.

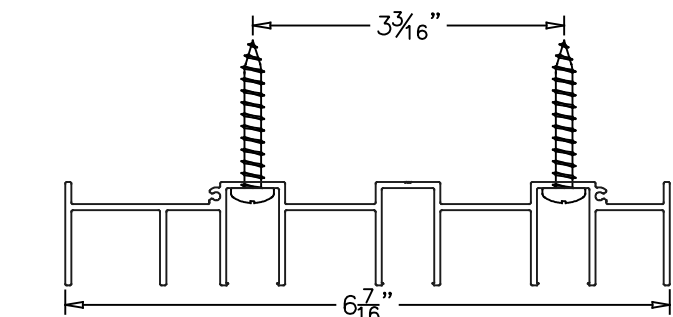
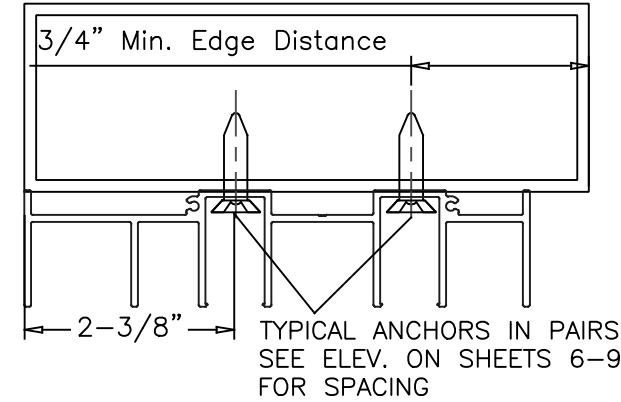
WOOD SUBSTRATE



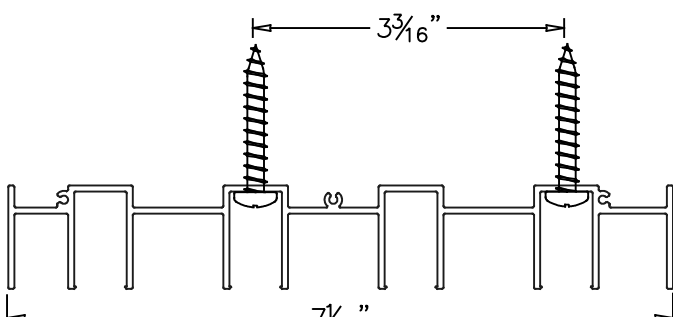
METAL STRUCTURE SUBSTRATE



MIAMI-DADE COUNTY APPR'D MULLION
SEE SEPARATE NOA



3 TRACK ANCHOR POSITIONS



4 TRACK ANCHOR POSITIONS

TYPICAL ANCHORS: SEE ELEV. ON SHEETS 6-9 FOR SPACING
ANCHORS ARE SUBJECT TO THE REQUIREMENTS OF FBC 2026 SECTION 1711 "CORROSION RESISTANCE - SALTWATER ENVIRONMENT" OR SECTION R332 OF THE RESIDENTIAL CODE WHEN THE PRODUCT IS TO BE INSTALLED WITHIN 3000 FEET OF A SALTWATER COASTLINE.

ANCHOR TYPE CHART IN CONC. or MASONRY (min.)				
ANCHOR OPTIONS	Embedment	Edge Dist.	Min C TO C	Concrete
1/4" DEWALT ULTRACON+	1 3/4"	2-1/2"	4"	3.05 Ksi
1/4" ITW BUILDEX TAPCON	1 3/4"	1-1/2"	4"	2.0 Ksi
2T ANCHOR PAIRS TO BE STAGGERED 3" MIN				

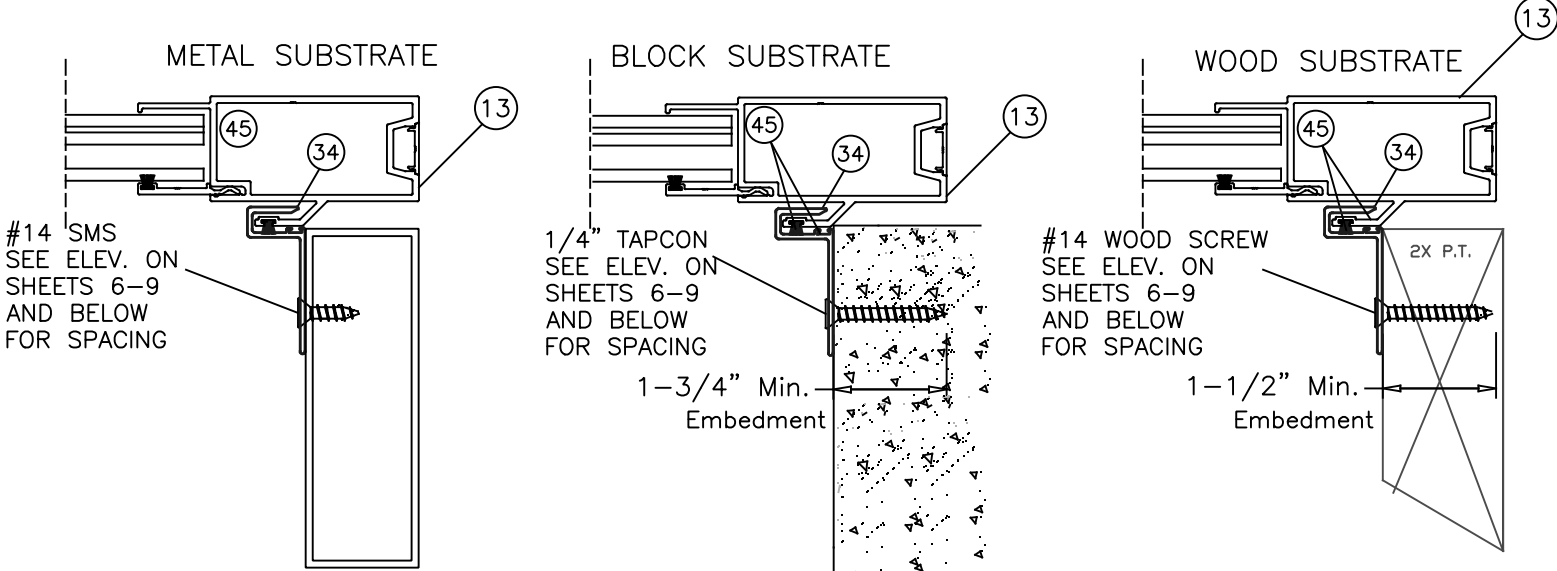
ANCHOR TYPE CHART IN 2X WOOD BUCK (min.)				
ANCHOR OPTIONS	Embedment	Edge Dist.	Min C TO C	2x Wood
1/4" DEWALT ULTRACON+	1 1/2"	1"	1"	.55 SG
1/4" ITW BUILDEX TAPCON	1 1/2"	1"	1"	.55 SG
#14 S.M.S. (Into 2X)	1 1/2"	1"	1"	.55 SG

1/4" SELF DRILLING SCREWS
INTO METAL STRUCTURES
STEEL : 12 GA. MIN. (Fy = 36 KSI MIN.)
ALUMINUM : 1/8" THK. MIN. (6063-T5 MIN.)
(STEEL IN CONTACT WITH ALUMINUM TO BE PLATED OR PAINTED)
#14 SMS
INTO APPROVED MULLIONS (NO SHIM SPACE)
TYPICAL EDGE DISTANCE
(1/4") INTO CONCRETE AND MASONRY = 2-1/2" MIN. (ULTRACON+)
(1/4") INTO CONCRETE AND MASONRY = 1-1/2" MIN. (ITW TAPCON)
INTO WOOD STRUCTURE = 1" MIN.
INTO METAL STRUCTURE = 3/4" MIN.

SEALANTS:
FRAME AND INSTALLATION SCREWS AT SILL TO BE SEALED WITH SILICONE OR POLYURETHANE SEALANT.

WEEPHOLES:
(1) 1" WEEP PER TRACK AT EACH SILL END
(1) 1" WEEP PER TRACK AT EACH CENTER OF STILE

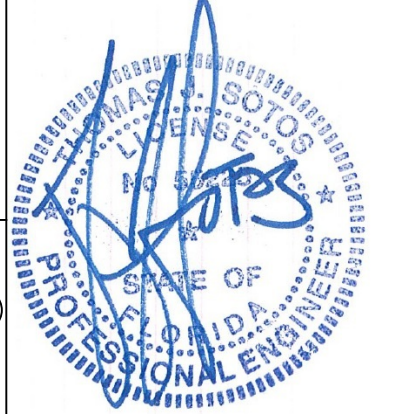
POCKET DOORS



ALL POCKET HOOK INSTALLATION SCREWS TO BE PLACED <= 6" FROM EACH END AND WITH <= 13-1/2" MAX. SPACING.

SGD-7800 ALUMINUM IMPACT SLIDING GLASS DOOR (L.M.I.)				
				DATE:
				BY:
				REVISIONS
				NO.:
				DESCRIPTION:
				A

THOMAS J. SOTOS
PROFESSIONAL ENGINEER
FL LIC. # 55225



DATE 7/16/2026	
SHEET DESCRIPTION: ANCHORAGE CONDITIONS & DETAILS	
DRAWN BY: T. J. Sotos	DATE: 7/16/2026
REV. BY:	DATE:
DWG #: CWS-1230	REV #:
SCALE: AS NOTED	SHEET 5 OF 12

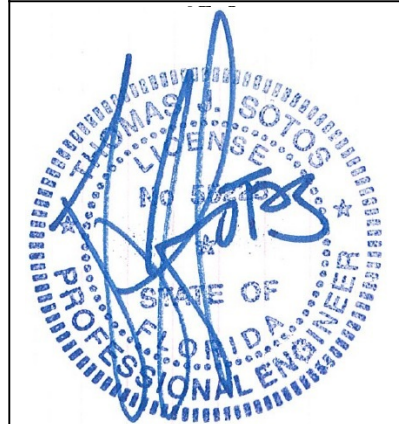


1900 SW 44TH AVE.
OCALA, FLORIDA 34474
WWW.CWS.CC

SGD-7800
ALUMINUM IMPACT SLIDING
GLASS DOOR (L.M.I.)

NO.	DESCRIPTION	BY	DATE	REVISIONS
A				

THOMAS J. SOTOS
PROFESSIONAL ENGINEER
FL LIC. # 55225



DATE 7/16/2026

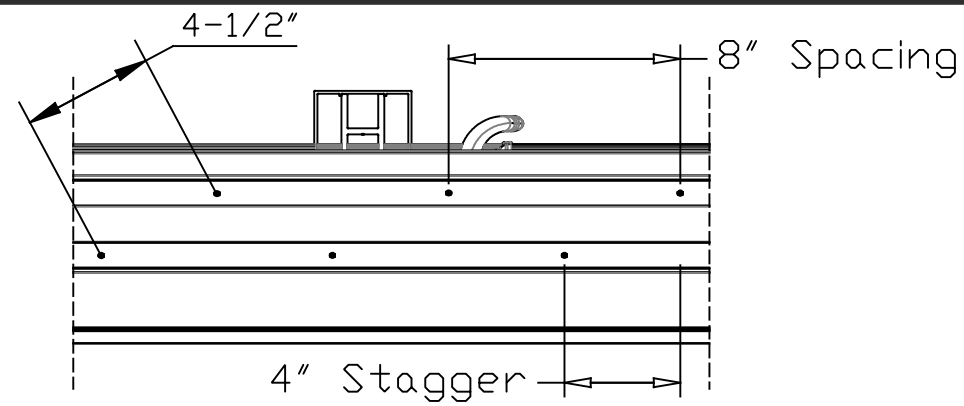
SHEET DESCRIPTION:
2 TRACK HEAVY DUTY DOOR
ANCHORAGE DETAILS

DRAWN BY: T. J. Sotos
DATE: 7/16/2026

REV. BY: DATE:

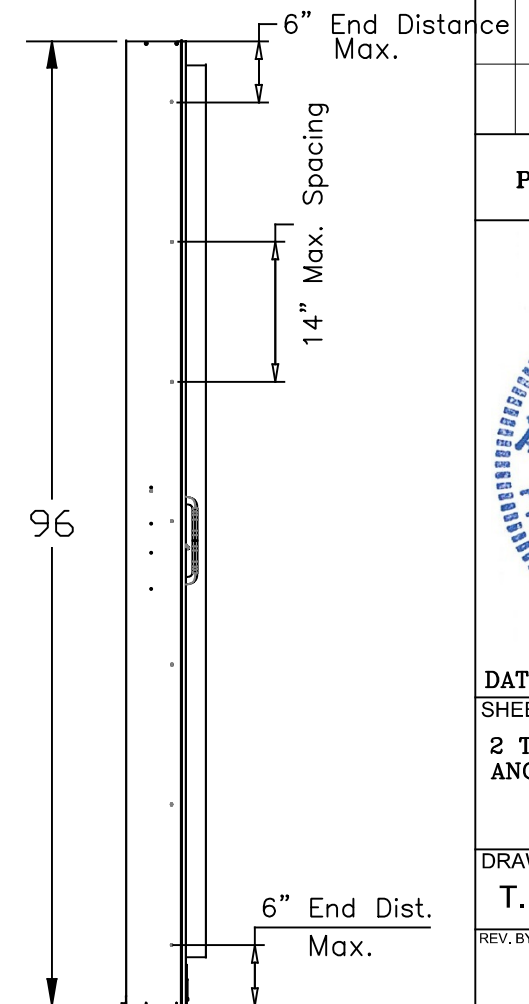
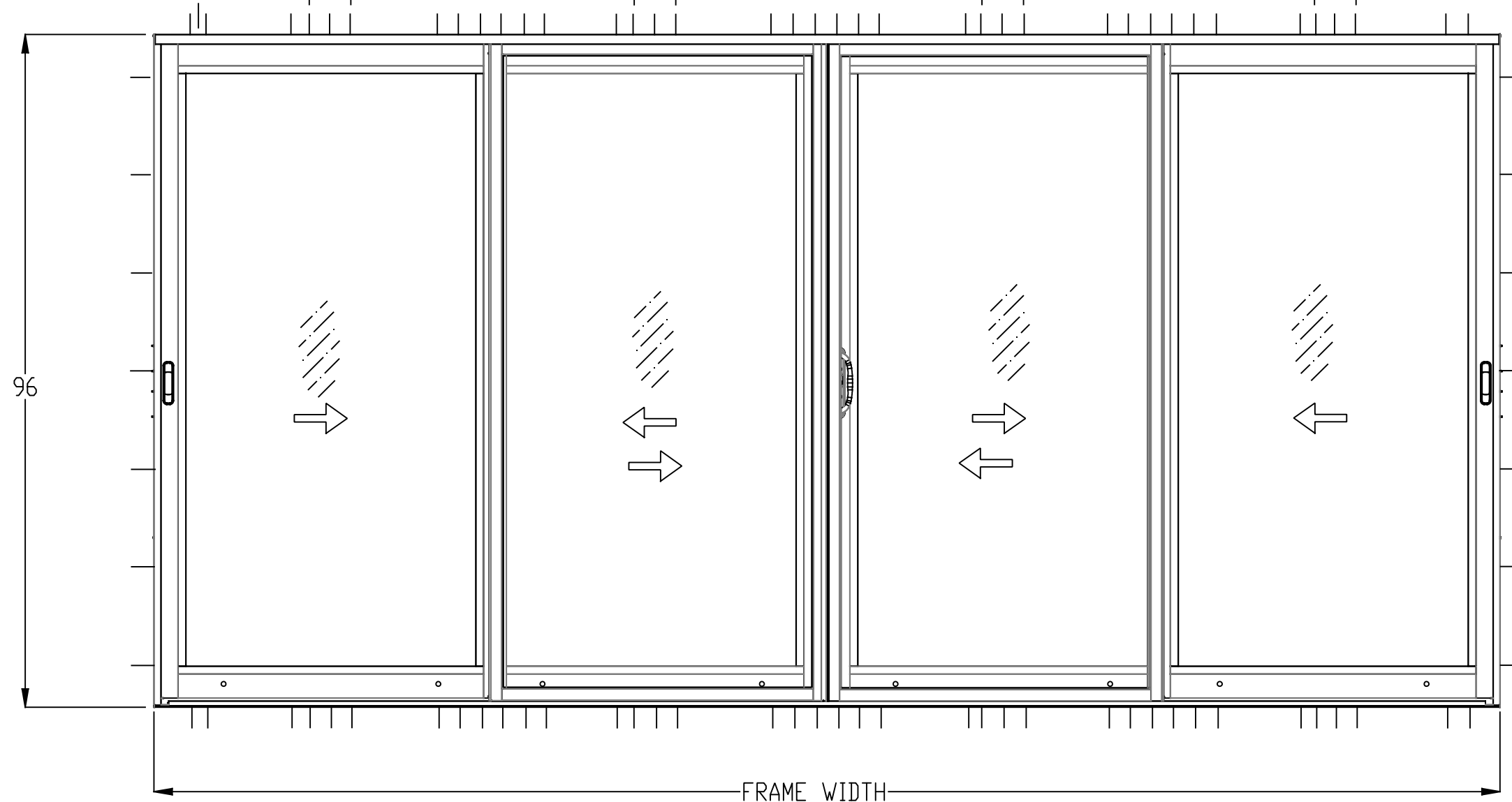
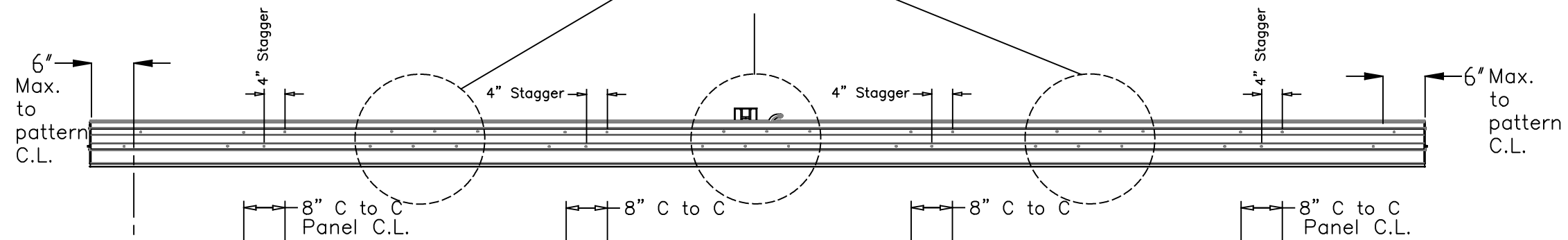
DWG #: CWS-1230
REV #:

SCALE: AS NOTED
SHEET 6 OF 12



6 ANCHOR STILE CLUSTER
2 TRACK HEAVY DUTY DOOR
HEAD AND SILL

ANCHOR CLUSTER DETAILS



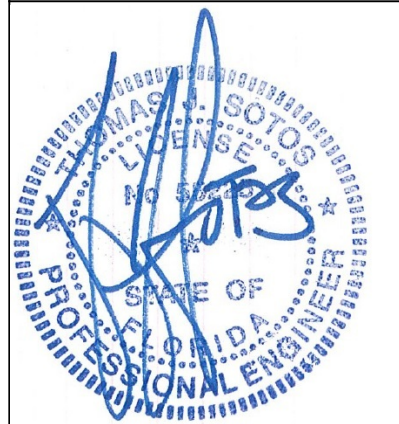


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OCALA, FLORIDA 34474
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SGD-7800
ALUMINUM IMPACT SLIDING
GLASS DOOR (L.M.I.)

NO.	DESCRIPTION	BY	DATE	REVISIONS
A				

THOMAS J. SOTOS
PROFESSIONAL ENGINEER
FL LIC. # 55225



DATE 7/16/2026

SHEET DESCRIPTION:

2 TRACK STANDARD DOOR
ANCHORAGE DETAILS

DRAWN BY:
T. J. Sotos

DATE:
7/16/2026

REV. BY:

DATE:

DWG #:

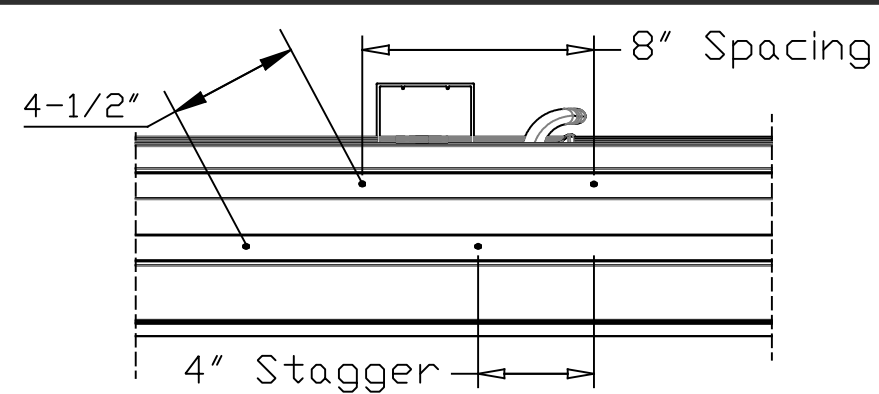
CWS-1230

REV #:

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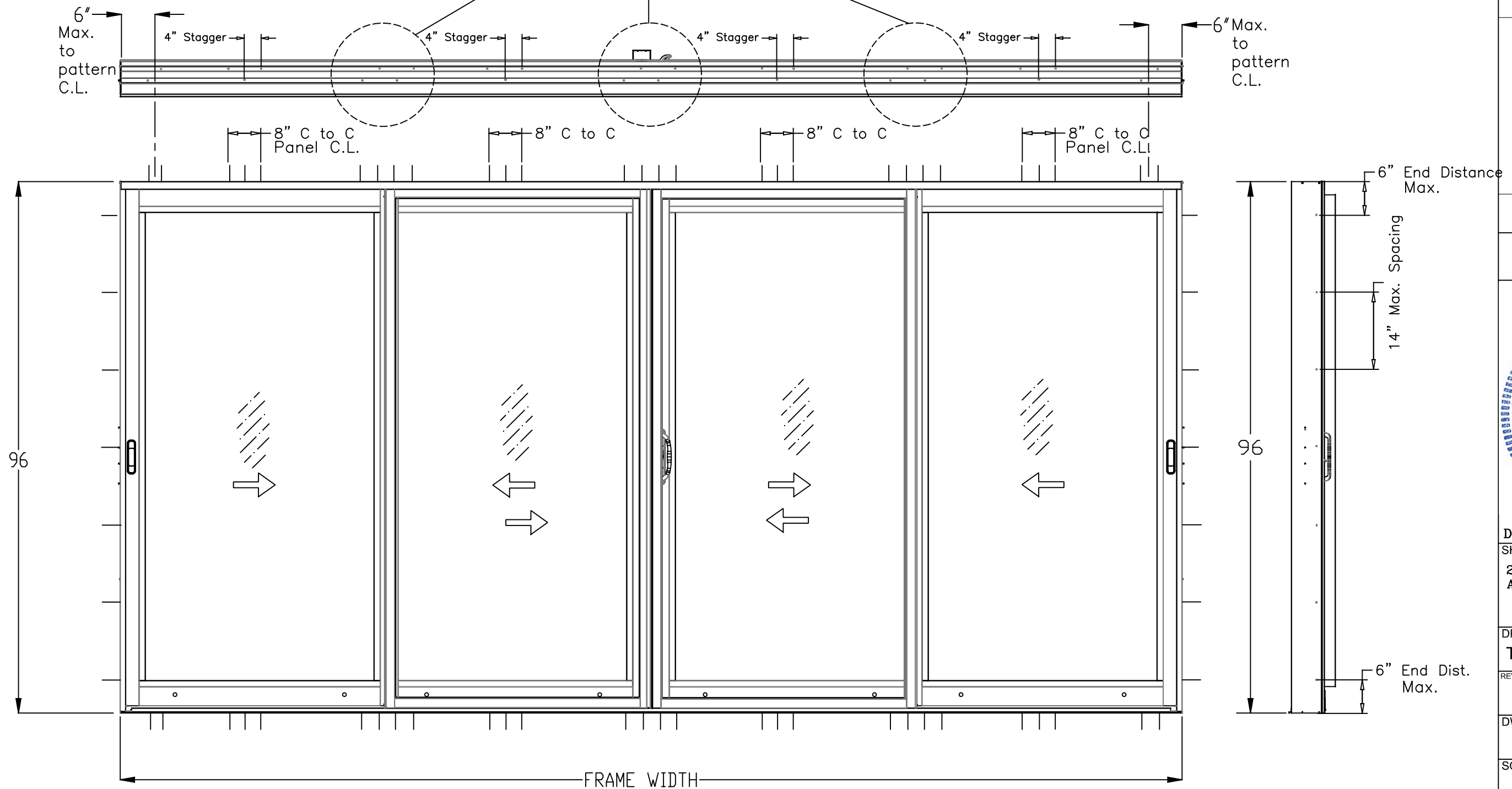
AS NOTED

SHEET
7 OF 12



4 ANCHOR STILE CLUSTER
2 TRACK STANDARD DOOR
HEAD AND SILL

ANCHOR CLUSTER DETAILS





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SGD-7800
ALUMINUM IMPACT SLIDING
GLASS DOOR (L.M.I.)

NO.	DESCRIPTION	BY	DATE	REVISIONS
A				

THOMAS J. SOTOS
PROFESSIONAL ENGINEER
FL LIC. # 55225



DATE 7/16/2026

SHEET DESCRIPTION:
3 AND 4 TRACK HEAVY DUTY
DOOR ANCHORAGE DETAILS

DRAWN BY:
T. J. Sotos

DATE:
7/16/2026

REV. BY:

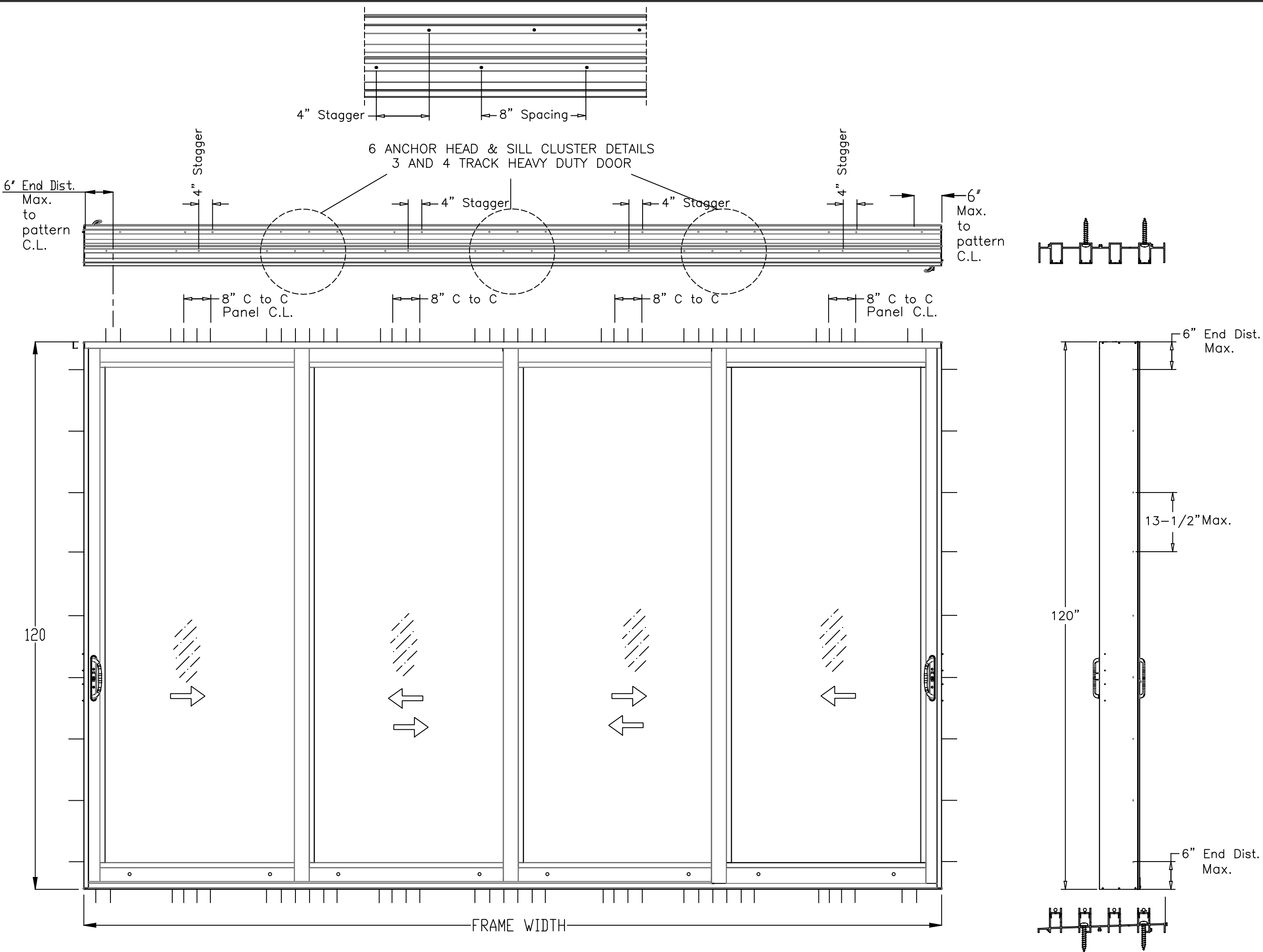
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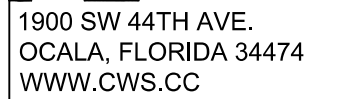
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CWS-1230

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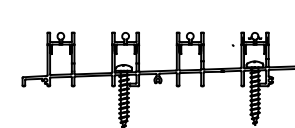
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SHEET
8 OF 12



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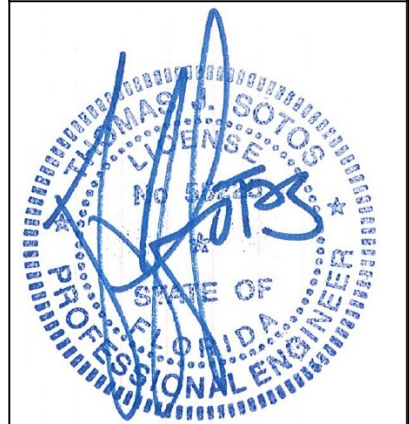
SCALE: AS NOTED	SHEET 9 OF 12
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SGD-7800
ALUMINUM IMPACT SLIDING
GLASS DOOR (L.M.I.)

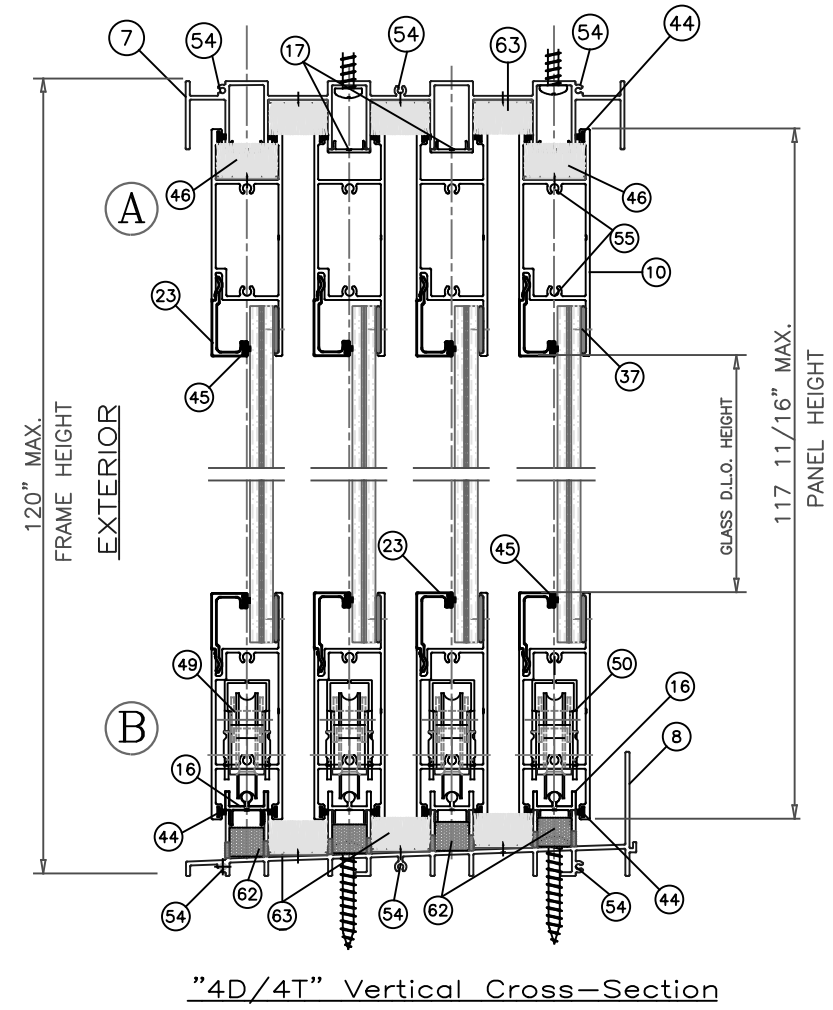
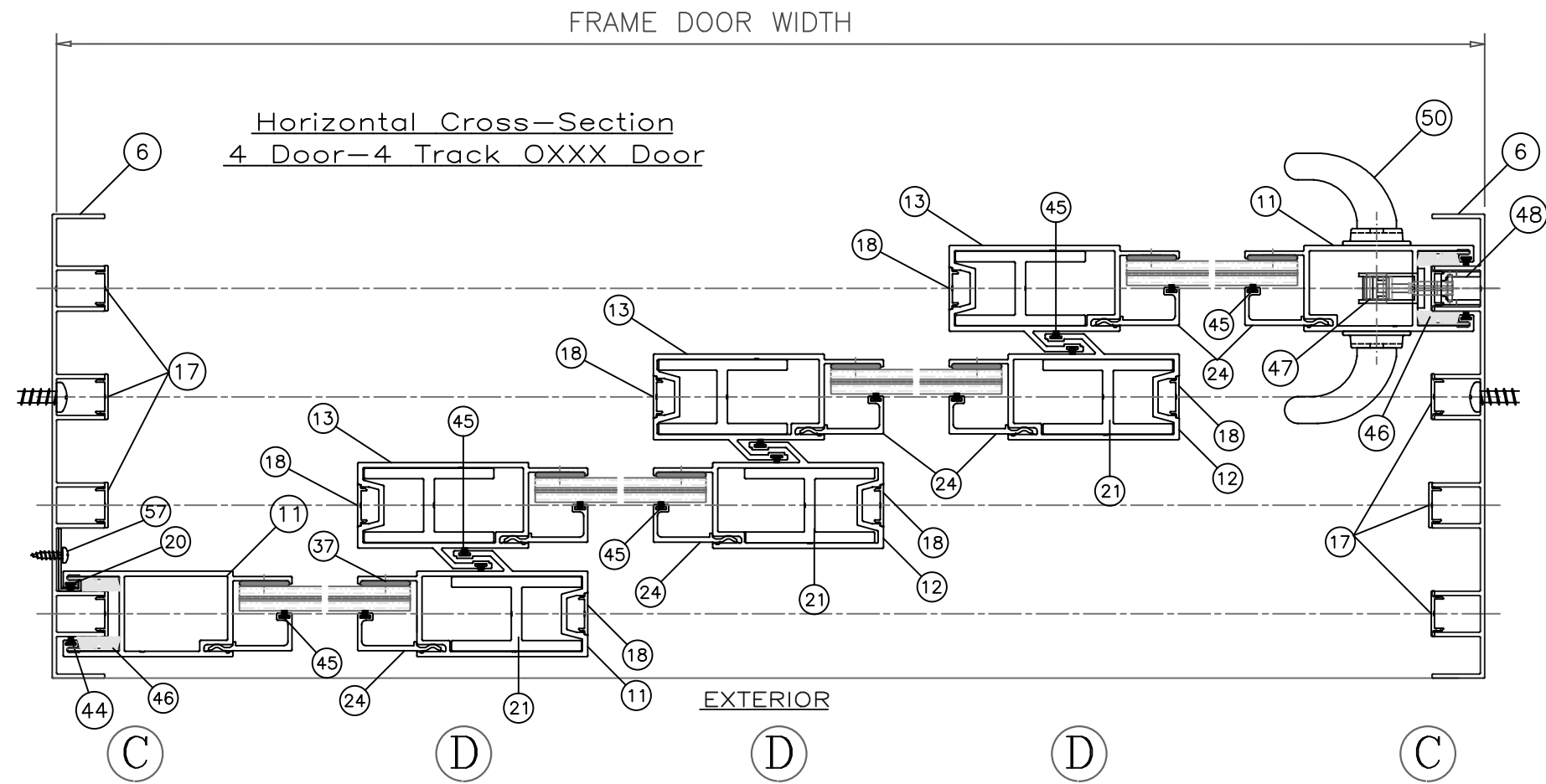
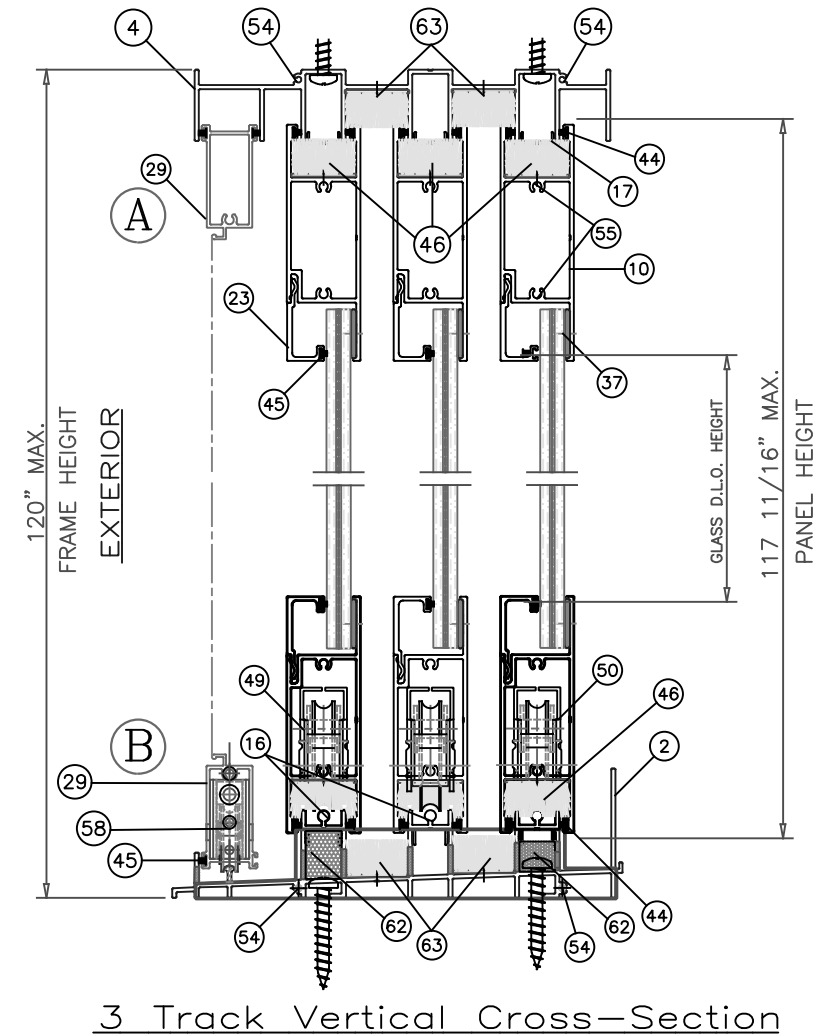
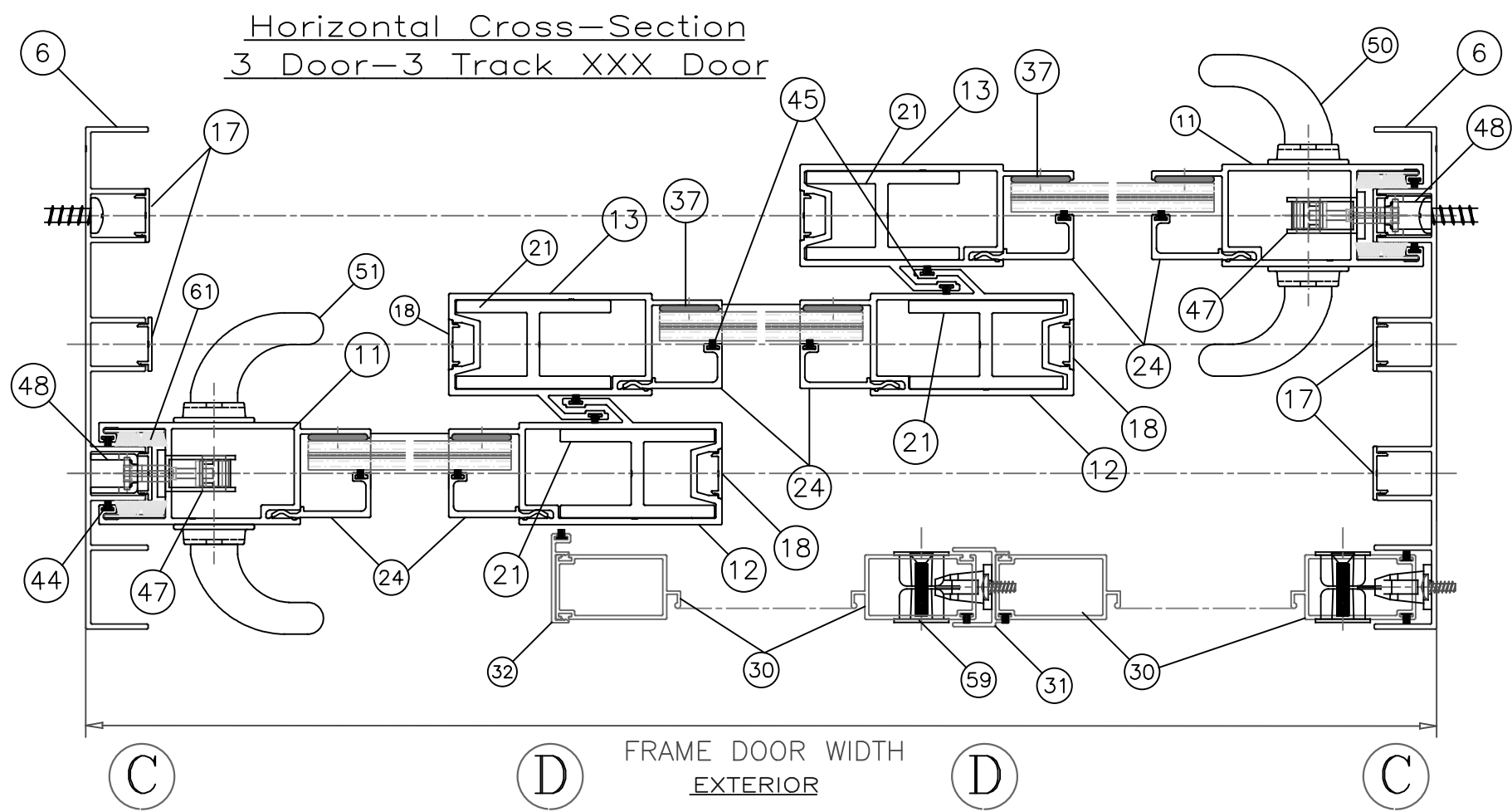
NO.	DESCRIPTION	BY	DATE	REVISIONS
A				

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PROFESSIONAL ENGINEER
FL LIC. # 55225



DATE 7/16/2026
SHEET DESCRIPTION:
3 AND 4 TRACK DOOR
DETAILS

DRAWN BY: T. J. Sotos	DATE: 7/16/2026
REV. BY:	DATE:
DWG #: CWS-1230	REV #:
SCALE: AS NOTED	SHEET 10 OF 12

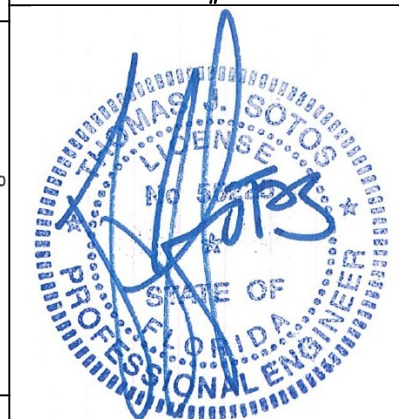




SGD-7800
ALUMINUM IMPACT SLIDING
GLASS DOOR (L.M.I.)

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FL LIC. # 55225



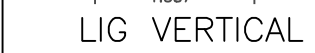
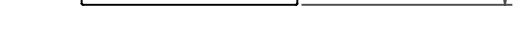
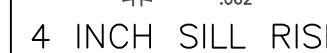
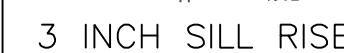
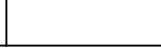
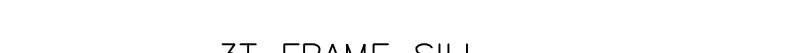
DATE <u>7/16/2026</u>
SHEET DESCRIPTION: EXTRUSION DRAWINGS

DRAWN BY:	DATE:
T. J. Sotos	7/16/2026

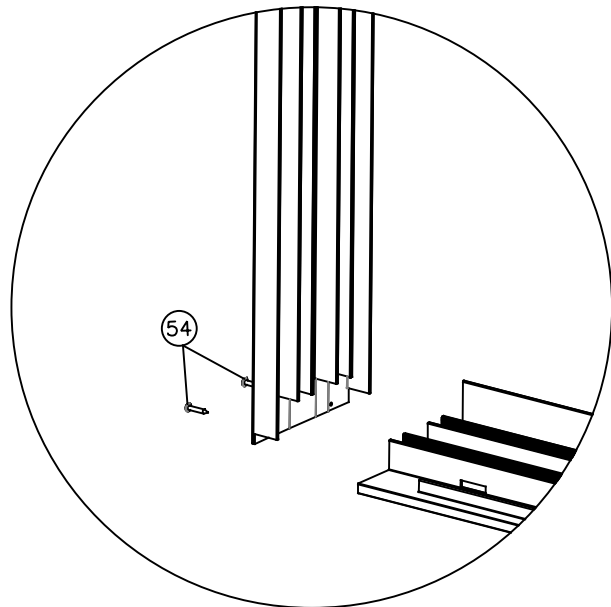
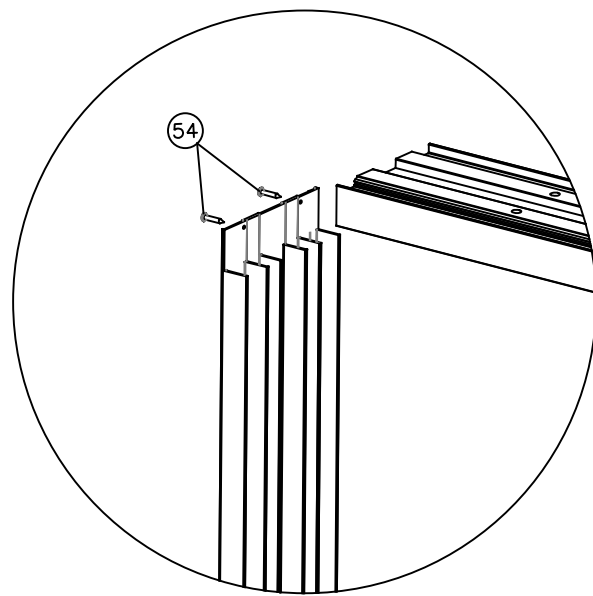
REV. BY:	DATE:
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DWG #:	REV #:
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CWS-1230		
SCALE:		
AS NOTED		SHEET 11 OF 12

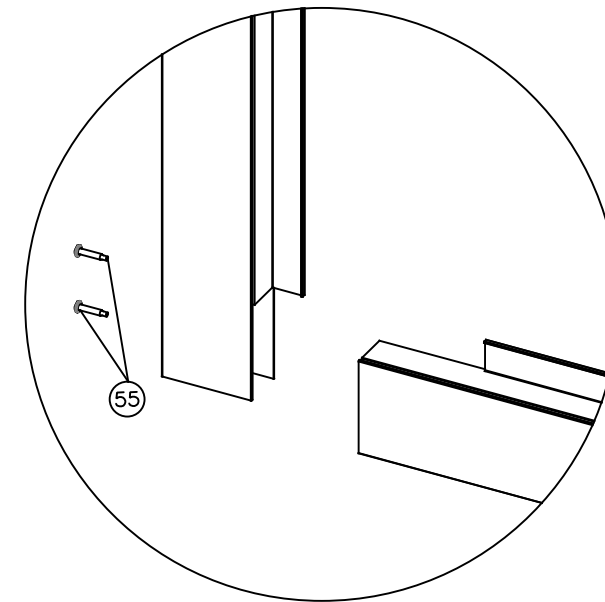
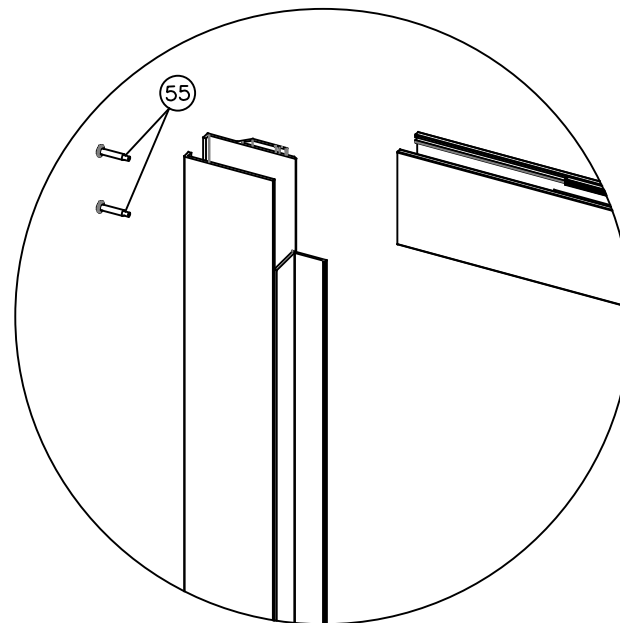


ALL EXTRUSIONS TO BE 6063-T6 ALUMINUM



7800 SLIDING GLASS DOOR - BILL OF MATERIALS		
ITEM #	Part #	DESCRIPTION
1	SP3510-1	2 TRACK HEAD
2	SP3510-3	2 TRACK SILL
3	SP3510-2	2 TRACK JAMB
4	SP3510-5	3 TRACK HEAD
5	SP3510-6	3 TRACK SILL
6	SP3510-4	3 TRACK JAMB
7	SP3510-13	4 TRACK HEAD
8	SP3510-9	4 TRACK SILL
9	SP3510-7	4 TRACK JAMB
10	SP3510-27	TOP & BOTTOM RAIL
11	SP3510-23	LOCKSTILE
12	SP3510-22	INTERLOCK
13	SP3510-25	REVERSE INTERLOCK
14	SP3510-24	STANDARD ASTRAGAL
15	SP3510-16	BOX ASTRAGAL
16	SP3510-26	SILL RAIL & ANCHOR COVER
17	SP3510-19	HEAD & JAMB ANCHOR COVER PLATE
18	SP3510-28	INTERLOCK END CAP
19	SP3510-29	3in SILL RISER
20	SP3510-17	FIXED PANEL ANCHOR CLIP
21	SP3510-18	INTERLOCK "H" REINFORCING
22	SP3510-30	4in SILL RISER
23	SP6788-1	7'16" Laminated Glass HORIZONTAL BEAD
24	SP6788-2	7'16" Laminated Glass VERTICAL BEAD
25	SP6788-3	IMPACT -INSULATED VERTICAL BEAD
26	SP6788-4	IMPACT-INSULATED HORIZONTAL BEAD
27	SP6788-5	5/8" INSULATED VERTICAL BEAD
28	-----	-----
29	-----	-----
30	SP4921-2	SCREEN VERTICAL RAIL
31	SP4921-3	SCREEN VERTICAL RAIL ASTRAGAL ADAPTER

ALL EXTRUSIONS TO BE 6063-T6 ALUMINUM



7800 SLIDING GLASS DOOR - BILL OF MATERIALS		
ITEM #	Part #	DESCRIPTION
32	SP4921-4	SCREEN WEATHERSTRIP NARROW ADAPTER
33	SP4921-5	SCREEN WEATHERSTRIP EXTENDED ADAPTER
34	L-9215	POCKET "P" JAMB HOOK
35	1138/750 VY4	750 3/16 "Glazing WHT 500
36	1138/750 VY4	750 3/16 "Glazing BLK 500
37	-----	Dow Corning 899 Neutral Cure Silicone
38	94-LSWS-PLUG-BRZ	LOCK STILE WEATHERSTRIPPING PLUG (Bronze)
39	94-LSWS-PLUG-WHT	LOCK STILE WEATHERSTRIPPING PLUG (White)
40	94-ILWS-PLUG-BRZ	INTERLOCK WEATHERSTRIPPING PLUG (Bronze)
41	94-ILWS-PLUG-WHT	INTERLOCK WEATHERSTRIPPING PLUG (White)
42	LB15	Jamb Bumper CLR 3200
43	-----	Roller Adjustment Screw Hole Plug
44	-----	Fin Seal 187 X 210 (Lock Stile, T & B Rails, & Astragal)
45	-----	Fin Seal 187 X 150 (Interlock, P Hook, & Glazing Bead)
46	-----	1-1/4" x 1-1/2" Adhesive Multiple Fin Seal Pile Pad (T&B Rail Ends)
47	ADH-3008-84	2817 GEMINI II STAINLESS DBL MORTISE LOCK (with screws)
48	ADH-3011-84	2496 SERIES STAINLESS MULTIPOINT KEEPER (with screws)
49	TA-81-PRN-212W-SS	1981 NYLON WHEEL TANDEM ROLLER (optional)
50	TA-81-PRS-212W-SS	1981 STAINLESS WHEEL TANDEM ROLLER
51	-----	OLYMPUS SGD "D" HANDLE SET (Locking)
52	-----	OLYMPUS SGD "D" HANDLE SET (Dummy)
53	-----	FLUSH HANDLE SET (optional)
54	-----	Frame Assby Screw #6 x 3/4" FH Phillips
55	-----	Panel Assby Screw # 10 x 1" PH Phillips
56	-----	Panel Roller Attachment Screw # 8 x 1/2" FH or PH Phillips
57	-----	Fixed Panel Clip Attachment Screw # 10 x 3/4" PH Phillips
58	-----	Screen Panel Rollers
59	-----	Screen Panel Lock & Keeper Set (with screws)
60	-----	Closed Cell Foam Frame Gasket
61	-----	1/4" x 3/4" Self Adhesive Pile Pad (T&B Rail Ends)
62	-----	1/2" x 1/2" x 2" Open Cell Foam Pad (at sill weeps)
63	-----	1-1/4" x 1-1/2" Adhesive Multiple Fin Pad (H&S @ Interlock Ends)

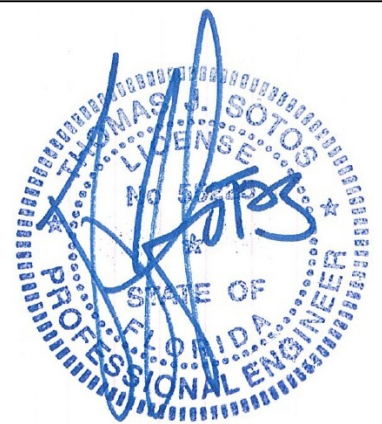


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SGD-7800
ALUMINUM IMPACT SLIDING
GLASS DOOR (L.M.I.)

[illegible]

THOMAS J. SOTOS
PROFESSIONAL ENGINEER
FL LIC. # 55225

DATE 7/16/2026

SHEET DESCRIPTION:
BILL OF MATERIALS

DRAWN BY:	DATE:
T. J. Sotos	7/16/2026

REV. BY:	DATE:
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DWG #:	REV #:
CWS-1230	

SCALE: AS NOTED	SHEET 12 OF 12
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